



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4384-1
Job Sheet 170953



Part No: D4384-1

Job Qty: 10 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-06-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		2/5/18	0.00	0.00	Purchasing		AT 1/24/18
110	Packaging	10 pcs		2/5/18	0.00	0.00	Packaging2		AT 1/24/18
120	QC	10 pcs		2/5/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		2/5/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	10 Ea		2/5/18	0.00	0.00	QC21		STC

ST095

Part Op 100 - Issue P/O: 038859 Manufacture as per Dwg D4384

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: February 2nd 2019 ***

JAN 25 2018

ATP

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4384-1P	Placard	10 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4384-1P	10	0	0

Part Specifications

Specifications could not be found.

Plex 1/24/18 2:45 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
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Date : _____

Step #: _____

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K64 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Description V

S038277

Placard

PART NO: D4384-1

Original Serial #: S038277

Revision:

Operation:

Change No:

Purchasing

Mfg Date: 02/02/18
Job No: 170953

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor Approval Verification

QC / QA Coordinator Approval

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

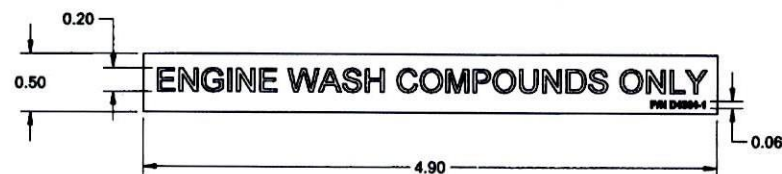
Cuffs ☐
 Crushing ☐
 Heat Treat ☐
 Wave/Twist in Tube ☐
 Marks/Chatter ☐

Inspection Incomplete/Unqualified ☐
 Contamination ☐
 Countersink ☐
 Cut Too Short ☐
 Instructions Incomplete/Unclear ☐
 Drill Holes ☐

Weld ☐
 Wrong Stock Pulled ☐
 Out of Sequence ☐
 Off-set ☐
 Mis-labeled ☐
 Fit/Function ☐
 Misaligned/off center ☐

Positioned Wrong ☐
 Outside Dimensions ☐
 Over/Under tolerance ☐
 Part Incorrect ☐
 Part Lost/Missing ☐
 Part Moved ☐
 Drawing ☐
 Finish ☐
 Misread ☐
 Turning Sequence ☐

OTHER : _____



D4384-1 PLACARD

RELEASED
2011-06-30
JNT

NOTES:

- 1) MATERIAL: MANUFACTURE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A
- 8) RED LETTERS ON WHITE BACKGROUND AND SELF-ADHESIVE BACK

A		NEW ISSUE		RF	11.03.31
REV.		DESCRIPTION		BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	RE				
CHECKED	RE	DRAWING NO.	REV. A		
MFG. APPR.	RE	D4384	SHEET 1 OF 1		
APPROVED	RE	TITLE	SCALE		
DE APPR.	RE	PLACARD	NTS		
DATE		11.03.31		COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038859

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038859

PO Date: 1/25/18

Due Date: 1/31/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 25 2018
CAF

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4384-1P			Placard As Per Dwg D4384 Rev. A	Firmed	1/31/18	12 pcs	0 pcs 12 x	12 pcs	\$13.3333/pcs	\$160.00

Line Item Note job# 170953

Grand Total: \$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CL
Feb

Plex 1/25/18 11:41 AM dart.baker.diane

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

038859

Packing Slip N°:

wo 21877

Part N°:

Serial N°:

Description:

D4384-1P

Quantity:

12

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life

APPROVAL:

Valerie Young

Signature:

Val Y

Title:

office administrator

DATE:

Jan 31-18